

Date: Monday, 14/07/2008 10:04:44 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: D-PAD TOP
Job Number	: 40453		
Estimate Number	: 13387		
P.O. Number	:	Part Number	: PB6743001339
This Issue	: 14/07/2008 S.O. No. :	Drawing Number	: B67-43001 P.25
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 40296	Material	:
Written By	:	Due Date	: 21/07/2008 Qty: 24 Um: Each
Checked & Approved By	: <u>mf 08-07-14</u>		
Comment	: est rev A new issue 08.06.19 EC verified: DD		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S063	6061-T6 .063 Sheet
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Comment: Qty.: 0.0328 sf(s)/Unit Total : 0.7862 sf(s)
 6061-T6 .063 Sheet
 batch: m108279 M107279

see attachment
mf 08-07-14
08.07.02 24

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg B67-43001
 Dwg Rev: _____
 Prog Rev: _____

2-Deburr if necessary

made by hand.

08.07.02 24

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

JS 06/12

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: WA



08.07.02 24

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Drawing Name: D-PAD TOP

Job Number: 40453

Part Number: PB6743001339

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

24
D08/08/14

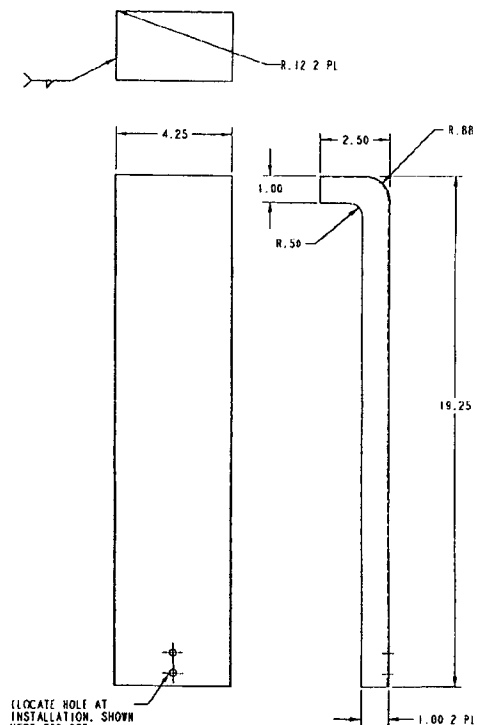
Job Completion



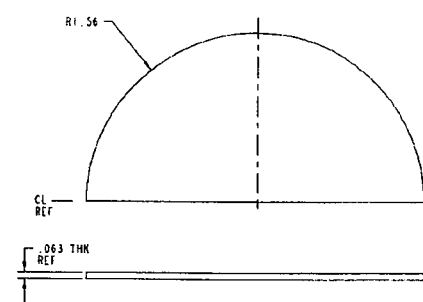
MF 08-08-12

RELEASED

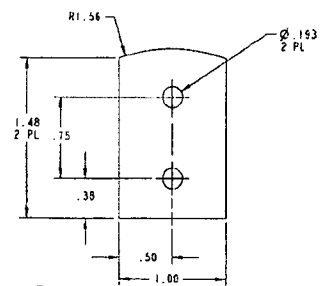
B 40453



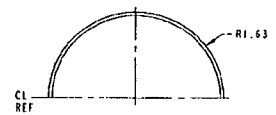
② -69 90 DEGREE COVER PLATE
MATERIAL: .032 THK, 6061-T6, QQ-A-250/11
SCALE 0.500



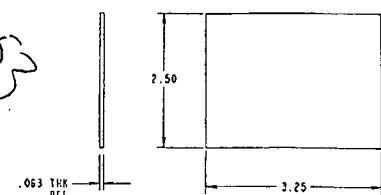
⑧ -339 D-PAD TOP
MATERIAL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 2.000



⑧ -193 D-PAD BASE
MATERIAL: .125 THK, 6061-T6, QQ-A-250/11
SCALE 2.000



⑥ -189 D-PAD FACE
MATERIAL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 1.000



⑥ -185 D-PAD BACK PLATE
MATERIAL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 1.000

PREMIER AVIATION, INC.			
3001 Aviation Parkway, Grand Prairie, Texas 75050			
REV.	DATE	BY	CHK
0	05/06	567-4300	81
SCALE: 1:1		SHEET 25 OF 25	

ORIGINAL

[illegible]